
Safety information for the content of piping systems and tanks —

Part 2: Tanks

*Consignes de sécurité concernant le contenu des tuyauteries et des
réservoirs —*

Partie 2: Réservoirs





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Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular, the different approval criteria needed for the different types of ISO documents should be noted. This document was drafted in accordance with the editorial rules of the ISO/IEC Directives, Part 2 (see www.iso.org/directives).

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. ISO shall not be held responsible for identifying any or all such patent rights. Details of any patent rights identified during the development of the document will be in the Introduction and/or on the ISO list of patent declarations received (see www.iso.org/patents).

Any trade name used in this document is information given for the convenience of users and does not constitute an endorsement.

For an explanation of the voluntary nature of standards, the meaning of ISO specific terms and expressions related to conformity assessment, as well as information about ISO's adherence to the World Trade Organization (WTO) principles in the Technical Barriers to Trade (TBT), see www.iso.org/iso/foreword.html.

This document was prepared by Technical Committee ISO/TC 145, *Graphical symbols*, Subcommittee SC 2, *Safety identification, signs, shapes, symbols and colours*.

A list of all parts in the ISO 20560 series can be found on the ISO website.

Any feedback or questions on this document should be directed to the user's national standards body. A complete listing of these bodies can be found at www.iso.org/members.html.

Introduction

Continuous growth in mobility of labour has resulted in a need to standardize a safety information system and form a coherent system for non-verbal exchange of information that consists of distinct elements to identify hazards related to the content of piping systems and tanks. Every element of the safety information system defined in this document communicates specific information. When combined on tanks, these elements inform the viewer, in a unique and simplified way, of potential hazards so accidents can be prevented and an appropriate response to emergency situations can be efficiently accomplished.

The use of this document is expected to reduce risk by providing a means of improved training and education to reduce possible confusion for people working with and near tanks in both normal and emergency situations.

The use of a standardized safety information system does not replace proper work methods, instructions or accident-prevention training or measures. Education is an essential part of any system that provides safety information.

NOTE Some countries' statutory regulations possibly differ in some respect from the requirements given in this document.

Safety information for the content of piping systems and tanks —

Part 2: Tanks

IMPORTANT — The colours represented in the electronic file of this document can be neither viewed on screen nor printed as true representations. For the purposes of colour matching, see ISO 20560-1:2020, Annex A, which provides references from colour order systems.

1 Scope

This document specifies a safety information system for tanks made by combining several elements onto a single marking to communicate health and hazard safety information and information in case of an emergency for the purpose of accident prevention.

The organization's risk assessment will determine when and where this safety information system for tanks will be used. Possible applications include, but are not limited to:

- markings installed on or near fixed above-ground tanks;
- markings installed on portable tanks;
- markings installed on or near tanks used in production facilities, marine structures and ships;
- markings posted on or near interchangeable containers with fixed connection;
- markings installed on or near overground elements of underground tanks.

This document establishes additional principles to ISO 3864-1 for the purpose of establishing design principles for the display of safety information on tanks typically found in workplaces, industry and other facilities with tanks and containers. It covers safety information for tanks only. It is not intended for use on products.

This document does not cover tanks that are moved or transported. It does not apply to the labelling according to the United Nations' *Globally harmonized system of classification and labelling of chemicals (GHS)*.^[5]

Safety signing of the hazards in an area is not part of this document.

2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

ISO 3864-1:2011, *Graphical symbols — Safety colours and safety signs — Part 1: Design principles for safety signs and safety markings*

ISO 7010, *Graphical symbols — Safety colours and safety signs — Registered safety signs*

ISO 20560-1:2020, *Safety information for the content of piping systems and tanks — Part 1: Piping systems*

3 Terms and definitions

For the purposes of this document, the terms and definitions given in ISO 20560-1 and the following apply.

ISO and IEC maintain terminology databases for use in standardization at the following addresses:

- ISO Online browsing platform: available at <https://www.iso.org/obp>
- IEC Electropedia: available at <https://www.electropedia.org/>

3.1
GHS hazard pictogram
graphical composition defined by the United Nations' *Globally harmonized system of classification and labelling of chemicals (GHS)*^[5] that can include a symbol plus other graphic elements, such as a border, background pattern or colour, intended to convey specific information as given by the GHS

3.2
safe observation distance
minimum observation distance to avoid harm in the event of potentially damaging or emergency situations

Note 1 to entry: The safe observation distance is determined as part of the risk assessment.

3.3
safety data sheet
SDS
standardized information template for a medium which identifies the medium and contains information about its potential health, physical and chemical hazards, and emergency and firefighting procedures

3.4
safety information system
series of markings that consistently uses standardized elements to visually communicate information necessary for reliable recognition, identification and understanding of hazards

3.5
warning sign
safety sign that indicates a specific source of potential harm

[SOURCE: ISO 3864-1:2011, 3.16]

4 General requirements

A safety information system for tanks visually communicates information necessary for the reliable recognition, identification and understanding of any hazard related to the type and character of the content of a tank. This safety information system shall be installed on site and near any place that might require operation, maintenance or manipulation of a tank's contents, or intervention in the case of an emergency situation.

This safety information system provides critical information that serves to assist in:

- the correct operation and use of tanks;
- the safe maintenance of the tanks;
- conveying critical information to trained personnel in emergency situations.

The safety information system shall, in a comprehensive and uniform manner, accurately identify the contents and hazards associated with the contents of tanks in conformity with the contents' safety data sheets (SDSs). In some cases, the safety information system shall provide, in an integrated, coherent visual manner, specific hazard information related to the tank's contents. Examples of this information

include the exact nature of the substance, temperature, toxicity and the risk of asphyxiation if a release of the tank's contents occurs.

The safety information system shall consistently use multiple visual elements to accurately convey its information, identification and safety signs and GHS hazard pictograms. The information conveyed by the safety information system shall be consistent with the organization's risk assessment and its operation and safety plans.

All elements of a safety information system shall be distinguishable and contrasting from any neighbouring information and shall be visible from the observation distance intended for safe operation, intervention or manipulation. When the contents of tanks include hazardous substances (see GHS), the safety information system shall include distinctive, unambiguous elements and the corresponding warning signs, GHS hazard pictograms or both.

To avoid confusion, the same safety information system elements shall be consistently used and installed throughout all of an organization's tanks, whether it is a single unit, multiple units on the same site or a multi-plant operation.

The design of the safety information system shall consider and identify the different target audiences (e.g. workforce and intervention services) under normal operational conditions and emergency conditions.

5 Elements of safety information systems for tanks

5.1 General

The safety information system for tank marking shall consist of the following three key elements:

- a) content name;
- b) when applicable, warning signs, GHS pictograms or both;
- c) when applicable, tank identification.

The safety information system for tanks can include other information, such as:

- capacity of the tank in volume units;
- surface area of liquid in a tank;
- National Fire Protection Association (NFPA) diamond;
- hazard identification number (HIN), also known as the Kemmler code;
- United Nations number of the content (UN number);
- basic identification colour;
- other codes or information.

See [Annex C](#) for examples of different safety information systems for tanks.

5.2 Content name

The tank's content name shall be displayed in the local language or in multiple languages, see [Figure 1](#). This text element may be the content name, its chemical formula or numbers in accordance with national standards. Longer words may be abbreviated using standard approved abbreviations, known by operators, as found in the organization's operation safety manuals.



Figure 1 — Example of a safety information system displaying the content name

The content name shall be the contrast colour, black, on a white background, except when using the basic identification colour as defined in [Annex B, Table B.1](#). For more information about the use of the basic identification colour, see ISO 20560-1:2020, 5.3. The safety colour yellow, warning of hazardous content in piping systems, should not be used as a contrast colour to the content name.

When using the basic identification colour, it shall be on the entire top of the safety information system behind the content name. The content name shall be displayed in the contrast colour on the basic identification colour area. See [Figure 2](#).



Figure 2 — Example of a safety information system displaying the basic identification colour with content name

5.3 Warning signs and/or GHS pictograms

Warning signs and graphical symbols are elements of the safety information system used to symbolically communicate specific safety meanings. The SDSs, the organization's risk assessment or both shall identify the specific warning signs, according to ISO 7010 or GHS pictograms needed to communicate hazards associated with the contents of tanks, or both. The safety information system's warning signs and/or GHS pictograms shall be displayed on a white background.

As a result of an organization's risk assessment, safety information systems on tanks may use safety signs, supplementary text or both to communicate potential hazards not defined in SDSs (see [Figure 3](#)). Such potential hazards include, but are not limited to:

- temperature extremes of the contents;
- biohazards;
- radiation;
- asphyxiation by oxygen displacement;
- hazards related to pressurized content;

— gas blanket with high pressure.

NOTE There are ranking systems that allow for the reduction of the number of GHS pictograms that need to be displayed.

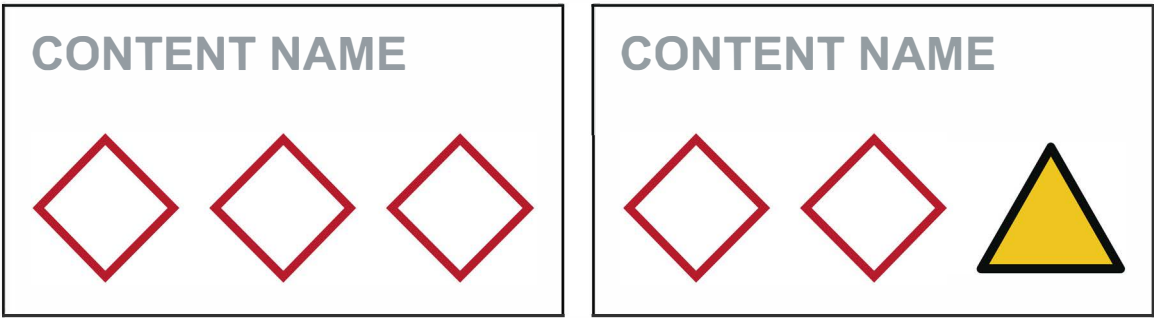


Figure 3 — Example of a safety information system displaying warning signs and/or GHS pictograms

Supplementary safety information as text and/or in the form of a graphical symbol may be used to describe, supplement or clarify the meaning of a warning sign. GHS pictograms and warning signs may be supplemented with text as shown in [Annex C](#), [Figures C.5](#) and [C.6](#) and, for warning signs, in accordance with ISO 3864-1:2011, Clauses 7 and 8.

5.4 Tank identification

When applicable, the tank identification in letters and/or numbers shall be displayed on the marking (see [Figure 4](#)).

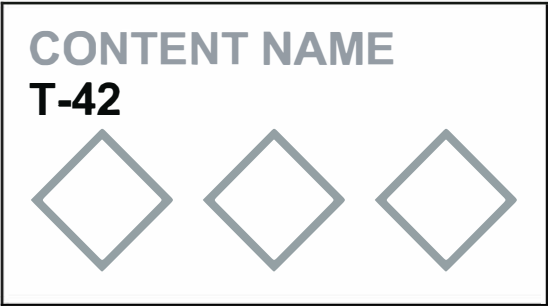


Figure 4 — Example of a safety information system displaying the tank identification

5.5 Capacity of the tank

If there is a need to communicate tank capacity information for operational aspect reasons or to provide this information to intervention services in the event of an emergency situation, the capacity of the tank in m³ may be displayed on the safety information system (see [Figure 5](#)).

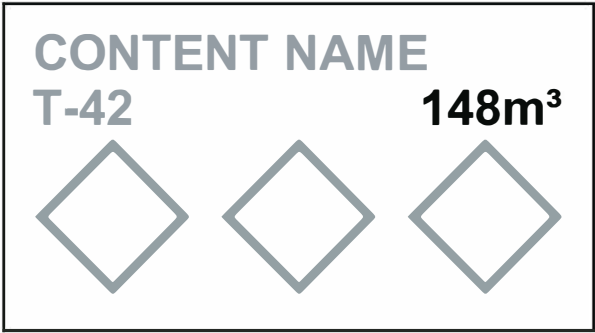


Figure 5 — Example of a safety information system displaying the capacity of the tank

5.6 Surface area of liquid in a tank

If there is a need for intervention services to calculate their extinguishing medium and/or for operational aspects, the surface area of liquid in a tank may be displayed on the safety information system (see [Figure 6](#)).

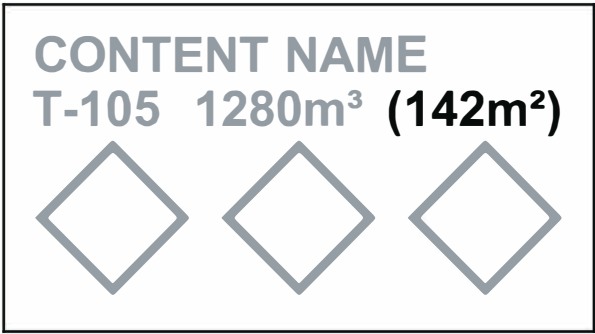


Figure 6 — Example of a safety information system displaying the surface area of liquid in a tank

5.7 NFPA diamond

If there is a need for intervention services and/or operational aspects to rapidly identify risks associated with a tank's content, the safety information system may incorporate the NFPA diamond (see [Figure 7](#) and [Annex A, Figure A.1](#)).

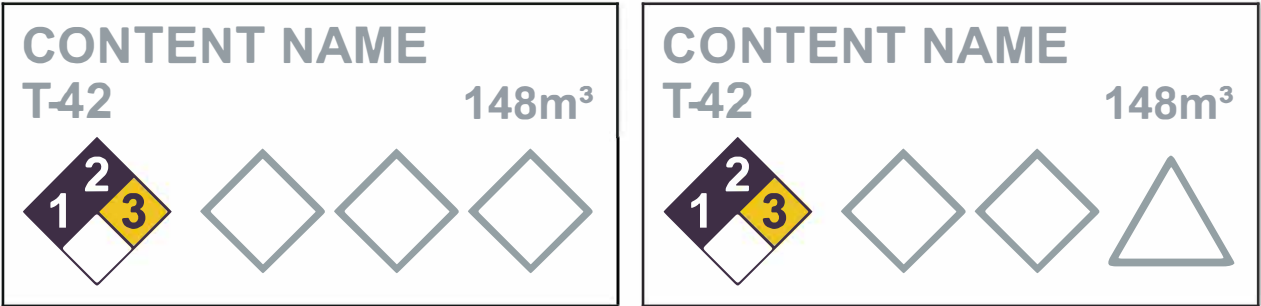


Figure 7 — Example of a safety information system displaying an NFPA diamond

5.8 Hazard identification number (HIN) and UN number

If there is a need for intervention services to rapidly identify risks associated with a tank's content, the safety information system may incorporate the HIN, also known as the Kemmler Code, and the UN number (see [Figure 8](#) and [Annex A, Figure A.2](#)).

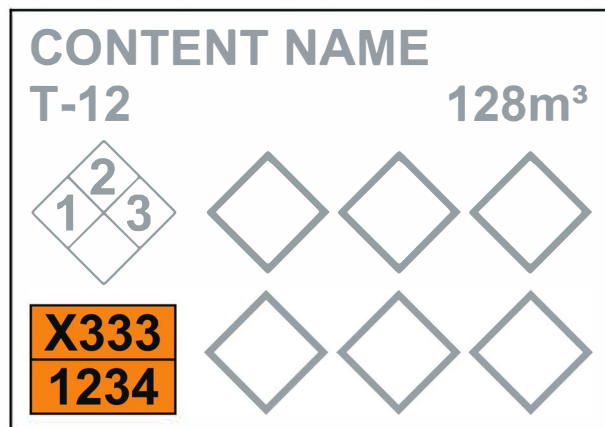


Figure 8 — Example of a safety information system displaying the HIN and the UN number

5.9 Other codes or information

If required as result of the risk assessment, other or additional codes or information may be displayed on the safety information system.

The minimum height of text, numbers or pictograms of this information shall be in accordance with the safe observation distance as described in [Clause 6](#).

6 Dimensions of the tank marking elements

The dimensions of the tank marking elements can differ for different target audiences. Under normal operational conditions, the safe observation distance determines the size required for all fonts, warning signs and GHS pictograms.

The safe observation distance determines the size of elements to be seen as required in the event of an emergency as determined by the organization's risk assessment. This may result in the need for signs with larger elements or additional signs.

Font size and the height of warning signs and GHS pictograms shall be appropriate to ensure legibility at the required safe observation distance.

A sans-serif font providing enough contrast with the background shall be used for legibility.

NOTE Further information on dimensions of the safety information system elements is given in [Annex D](#).

7 Installation of safety information system for tanks

7.1 General

Safety information systems for tanks shall be permanently mounted in locations where they can be observed, specifically considering:

- operational aspects;
- the bottom of stairs or ladders to the top of the tank;

- operating pits, manholes and ventpipes of underground tanks;
- approach paths and expected access positions;
- observation distances;
- safe distances, visibility in relation to any obstacles.

Safety information systems of storage tanks should be placed such that they are readable from all predicted work areas on and around the tank and from access roads to ensure good visibility for the intervention services when approaching in the event of an emergency. In the event of an emergency the relevant safety information shall be readable at a safe observation distance from hazardous objects.

7.2 Large tanks

In emergency situations, large tanks or tanks containing dangerous content often create large unsafe areas. For this reason, safety information systems installed on such tanks should be in locations and of a size that enables them to be seen from safe observation distances, unencumbered by obstacles such as parked cars or lorries.

When the safety information system is situated in a high position, the relevant safety information is not visible for people who work in the direct vicinity of the tank. Therefore, the relevant safety information, such as GHS pictograms, warning signs and names, shall be placed additionally at eye level in a small format relative to the short viewing distance (e.g. 1,6 m from the floor) and, if applicable, near the stairs or ladder to the tank roof or platforms (see [Figures 9](#) and [10](#)).

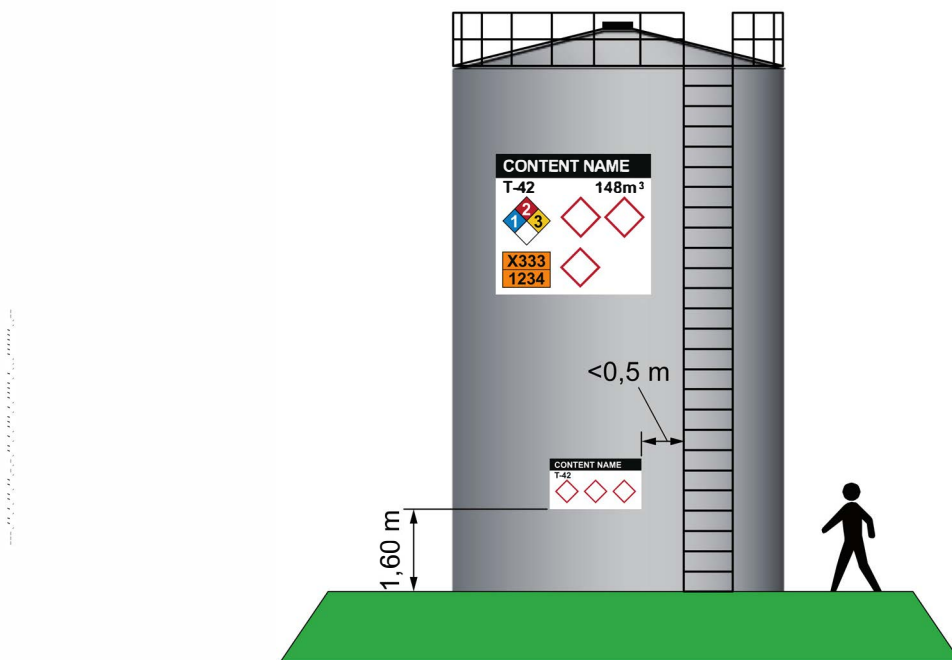


Figure 9 — Installation positions of safety information systems for longer viewing distances (higher) and for reading at working level (lower)

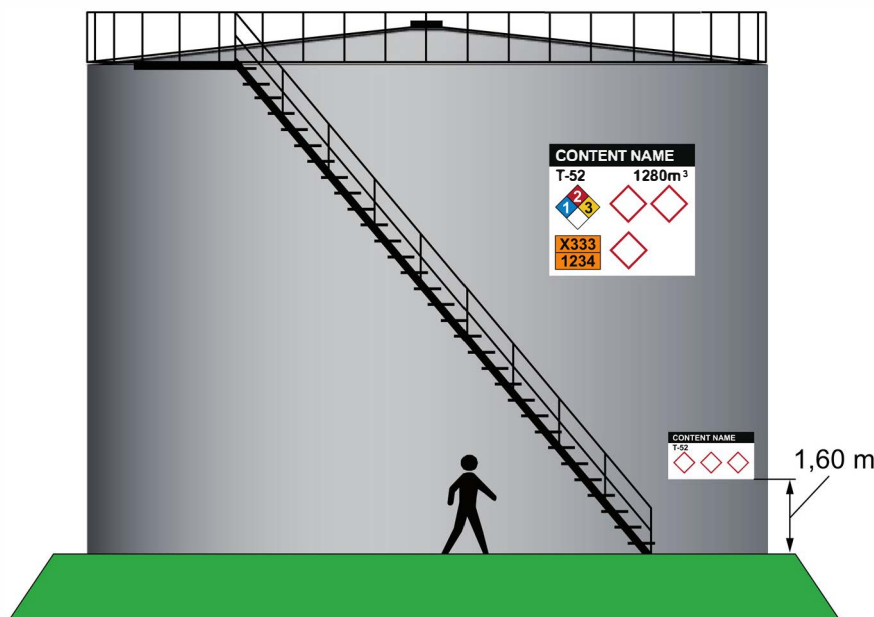


Figure 10 — Installation of a safety information system at high and low levels

7.3 Horizontal tanks

In the case of a horizontal tank the predictable reading position is important for the choice of installation method. Depending on the viewing situation, the safety information system may be placed on the long side or on the short side (see [Figure 11](#)). When there is not enough space for the safety information system related to the viewing distance, a separate signboard shall be used (see [Figure 12](#)). In this case, if the relevant safety information is not visible for people who work in the direct vicinity of the tank, the relevant safety information, such as GHS pictograms, warning signs and names, shall be placed additionally in a small format relative to the short viewing distance.

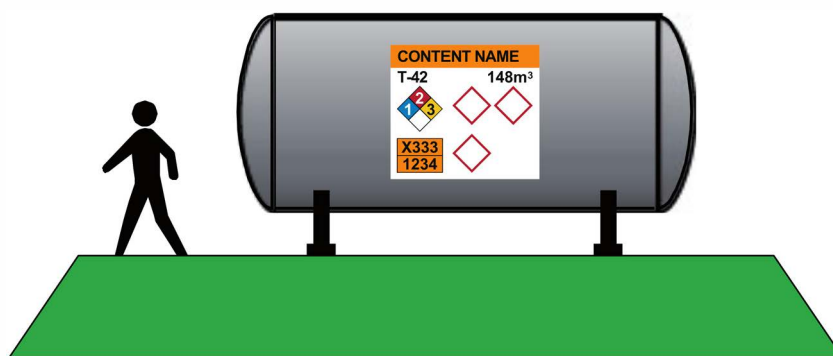


Figure 11 — Installation of safety information system on a horizontal tank with enough space for the tank marking related to the predictable reading position and viewing distance

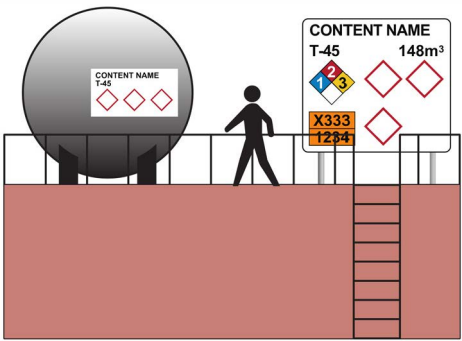


Figure 12 — Installation of safety information system on a horizontal tank that does not have enough space for a full marking

7.4 Overview sign

If the risk mitigation plan determines that possible emergency situations have the potential to result in a safety information system becoming unreadable (e.g. obstruction, smoke), an additional safety information system overview sign should be considered for use by the intervention services (see [Figure 13](#)).

This sign should be located at a distance from the tank(s) along the possible lanes of entry that would keep intervention services safe.

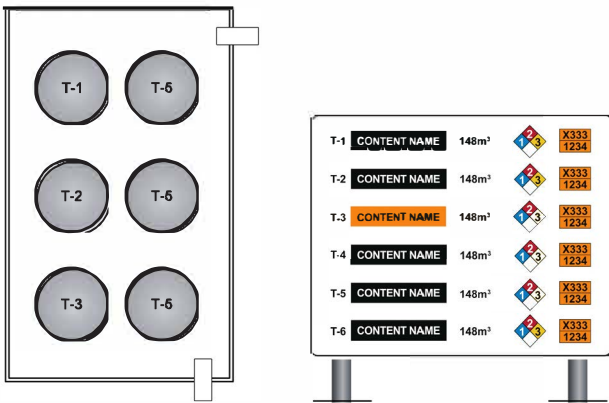


Figure 13 — Overview plan with information for intervention services installed at a distance from a tank pit

8 Maintenance, inspection and revision

The safety information system shall be cleaned and maintained on a regular basis.

Inspection of safety information systems shall be carried out at planned intervals to ensure they are legible, conspicuous, clean, comprehensible and up to date. When necessary, the safety information system shall be repaired or replaced

Any changes or modifications to the tank or the content of the tank shall result in a review of the safety information system and, if needed, modifications shall be made to the safety information system.

Annex A (informative)

Intervention service information

Intervention services need information to quickly and easily identify the risks posed by hazardous materials. This helps determine what, if any, special equipment should be used, procedures followed or precautions taken during the initial stages of an emergency response.

For the purpose of rapid identification of risks associated with a tank's contents, the safety information system can incorporate the NFPA diamond and/or the HIN with the UN number (see [Figures A.1](#) and [A.2](#)).

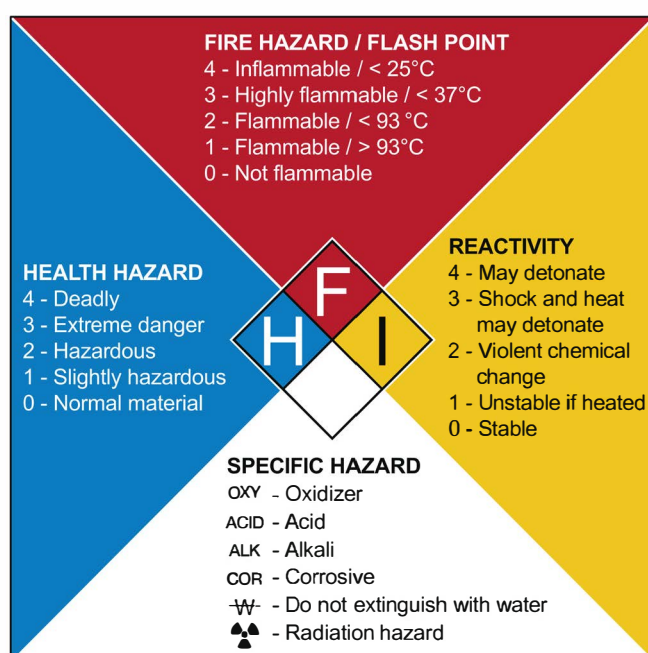


Figure A.1 — NFPA diamond

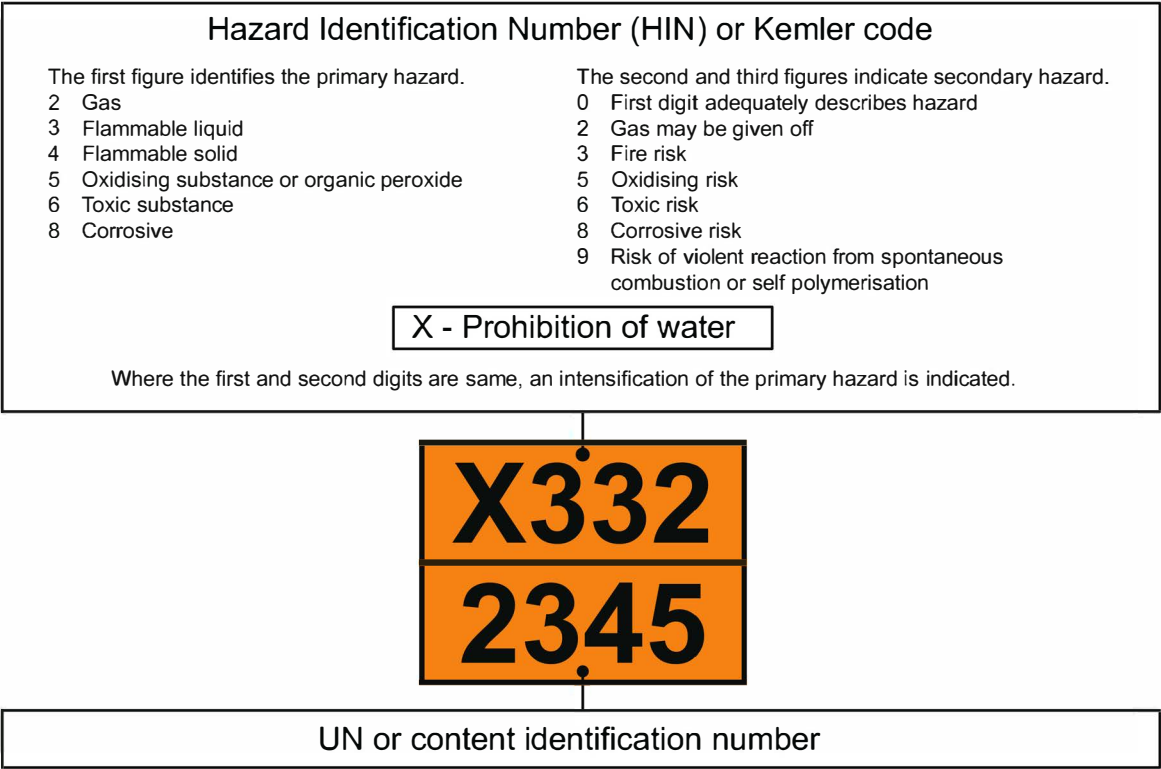


Figure A.2 — Hazard identification number (HIN) and UN number

Annex B
(informative)








Basic identification colours

To display the content name of the safety information system, a basic identification colour can be used, see [Table B.1](#).

When using the basic identification colour, it shall be on the entire top of the safety information system behind the content name. The content name shall be displayed in the contrast colour on the basic identification colour area.

The basic identification colours shall meet the colorimetric and photometric specifications of ISO 20560-1. See ISO 20560-1:2020, Annex A for examples of colours from colour order systems.

Table B.1 — Basic identification colours and contrast colours for content name to be displayed on basic identification colours

	Content of a tank	Basic identification colour	Contrast colour	
Basic identification colour	Gases in either gaseous or liquefied condition	Grey	Black	
	Liquids and fixed materials (powder, granulates)	Black	White	
	Acids	Orange	Black	
	Alkalis (leaches)	Violet	White	
	Firefighting medium	Red	White	
	Water	Green	White	
	Air	Blue	White	

Annex C
(informative)

Examples of safety information systems for tanks

Examples of safety information systems for tanks are illustrated in [Figures C.1](#) to [C.6](#).

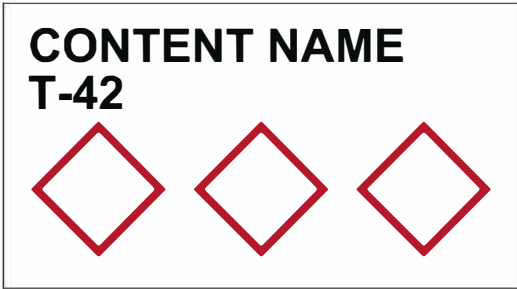


Figure C.1 — Example of a tank marking with information for employees

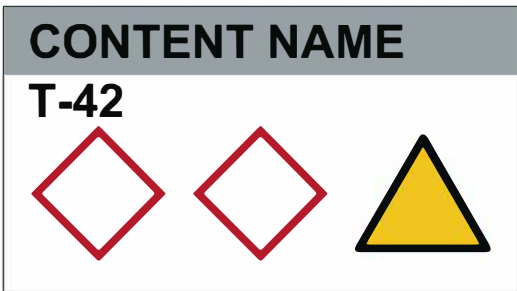


Figure C.2 — Example of a tank marking with content name on the basic identification colour and with information for employees

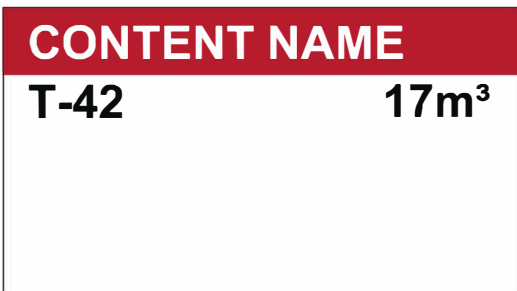


Figure C.3 — Example of a safety information system with content name in the basic identification colour for a non-hazardous firefighting medium, with information for employees only

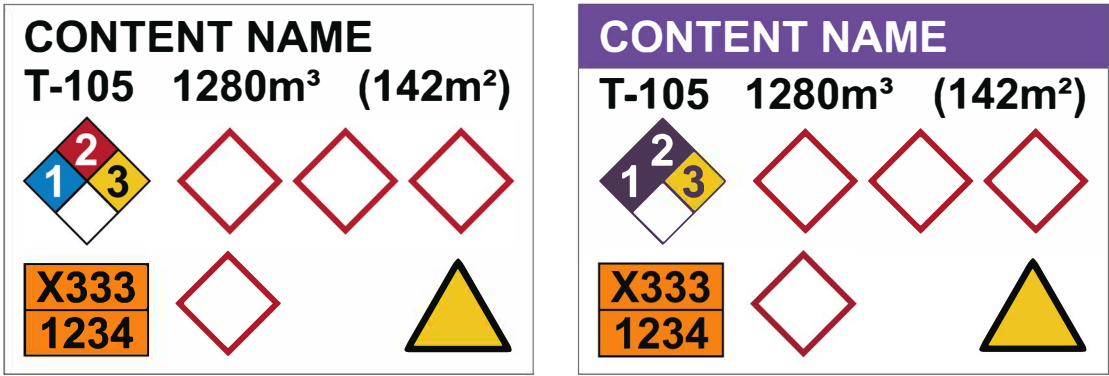


Figure C.4 — Examples of complete tank markings with information for employees and intervention services

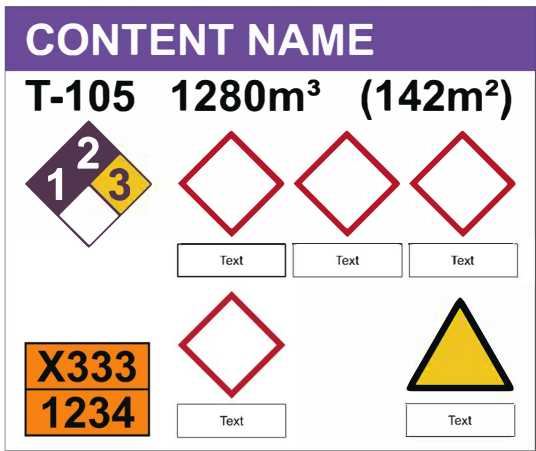


Figure C.5 — Example of a complete tank marking with content name in the basic identification colour, supplementary text for warning signs and GHS pictograms, and information for employees and intervention services

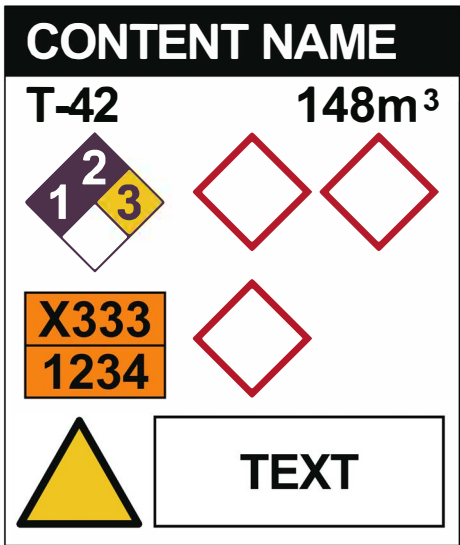


Figure C.6 — Tank marking with supplementary text information for warning sign with more attention to text

Annex D
(informative)

Distance factor for observing normal to the safety information system

The distance factor is used in the relationship between observation distance and the height of warning signs, GHS pictograms, text and numbers.

The minimum height of warning signs, GHS pictograms, text and numbers can be calculated from Formula (D.1):

$$h = V/z$$
 (D.1)

where

- h is the height of text, numbers, warning signs or GHS pictograms (see [Figure D.1](#));
- V is the observation distance;
- z is the relevant distance factor.

For letters and numbers, the distance factor should be 300. For warning signs and GHS pictograms, the distance factor should be 60.

These values of “ z_0 ” are applicable to observation distances normal to the sign face. Where the angle of observation is away from the normal, the effect of this should be considered, see ISO 3864-1:2011, Annex A.

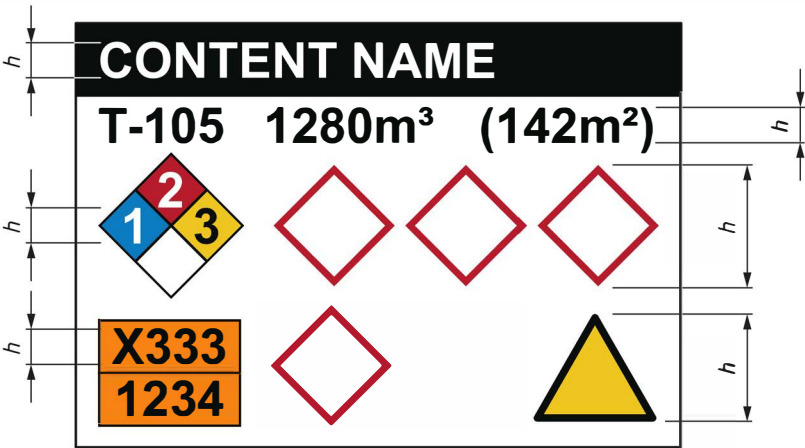


Figure D.1 — Height for text, warning signs and GHS pictograms on a tank marking with key elements and additional elements

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